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D3296-041
Job Sheet 209082



Part No: D3296-041

Job Qty: 4 pcs

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/13/20

Job Tracking No:

Due Date: 5/11/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	5/8/20		0.00	1.61	Small Fab - 1		APR 17 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	4 pcs	5/8/20		0.00	4.00	QC 5 - 10		APR 20 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Powdercoat - 4 Black Sand - B4B	4 pcs	5/8/20		0.00	0.31	Powdercoat - 1 - B4B		20-04-21
							Powdercoat - 2 - B4B		

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130 QC 3	4 pcs	5/8/20	0.00 4.00	Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
				QC 3 - 87	
140 Small Fab - 2 - B4B	4 pcs	5/8/20	0.00 1.61	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
150 QC 5	4 pcs	5/9/20	0.00 4.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	4 pcs	5/9/20	0.00 4.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	

DAS
58
9-89

APR 21 2020

APR 21 2020

DAS
40
9-89
APR 23 2020

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	23
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
170 QC 21 - SA	4 pcs	5/11/20	0.00 4.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

APR 24 2020

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Black Sandtex(Ref:4.3.5.7) per QS1005 4.3)
 130 - (QC3- Inspect Part Finish)
 140 - (Small Fab)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location:_____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	4 pcs (1 ea)	100-Small Fab - 1	S 219977
D3161-9	Hinge 17.0"	4 pcs (1 ea)	100-Small Fab - 1	S 236528
D3296-1	Door Panel	4 pcs (1 ea)	100-Small Fab - 1	S 263467
D3296-3	Door Panel	4 pcs (1 ea)	100-Small Fab - 1	S 263589
MS20470AD4-6	Rivet, Universal Head	4 Ea (1 ea)	100-Small Fab - 1	S 277492
D2137	Decal(No Step)	4 pcs (1 ea)	140-Small Fab - 2 - B4B	S 186978
D2419	Handle	4 pcs (1 ea)	140-Small Fab - 2 - B4B	S 202395
D2462	Neoprene Seal (\$Per Foot)	11.2664 pcs (2.8166 ea)	140-Small Fab - 2 - B4B	S 140390
D2728-1	Dart Logo Label Small	4 pcs (1 ea)	140-Small Fab - 2 - B4B	S 210673
MS20470AD4-4	Rivet, Universal Head	100 Ea (25 ea)	140-Small Fab - 2 - B4B	S 196239
NAS1149DN632J	Washer	4 pcs (1 ea)	140-Small Fab - 2 - B4B	S 256474

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-7	4	16	0
	D3161-9	4	16	0
	D3296-1	4	9	0
	D3296-3	4	8	0
	MS20470AD4-6	4	2,034	0
140-Small Fab - 2 - B4B	D2137	4	29	0
	D2419	4	26	0
	D2462	11	350	0
	D2728-1	4	2,929	0
	MS20470AD4-4	100	15,233	0
	NAS1149DN632J	4	726	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S271523



Part: D3296-041

Job No: 209082

Serial No/Batch: S271523

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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